

**STAINLESS STEEL IBC**  
**MANUAL**  
**HOW TO CHANGE THE FUSIBLE LINK**



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# How to change the fusible link

1. Unlatch the cam arm from the top of the IBC and lift back the manway lid



2. Take note of the gap between the male and female ends of the fusible link before removing the roll pin



3. Determine which side of the fusible link is the male side, the thread will be fixed into this end with the solder

4. Using a screwdriver or a punch which is the same size of the roll pin, and a hammer, drive the roll pin out of the male end of the fusible link



5. Hit roll pin with until flush with the bracket before using the punch or screwdriver, it will be easier to align







6. Unscrew the male end which is to be discarded, screw on the new end leaving the same gap as in step 2



7. Drive the roll pin back into place, using a rivet or something of similar size which fits inside the roll pin will make it easier to align







8. Lock the cam arm back into place

